

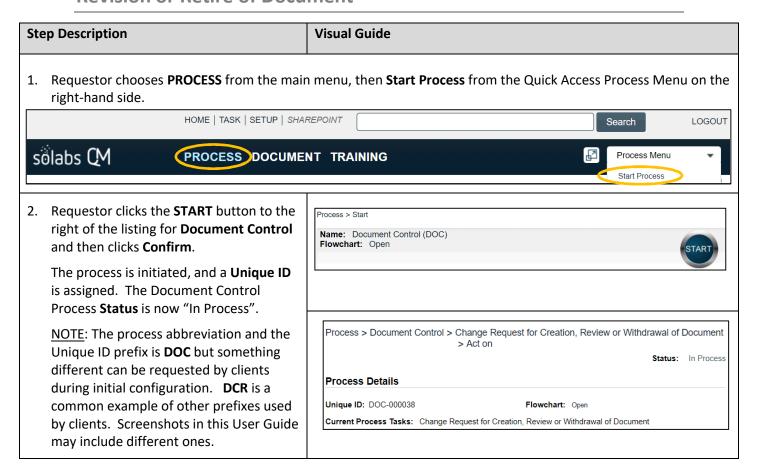
SOLABS QM10: Initiating a Document Control Process

Introduction

Any User in SOLABS QM10 can initiate a Document Control Process to request a new document, revision of an existing document or retirement of a document. More than one document can be included in a Document Control Process. Initiators will **START** the Document Control Process and complete **Step 1 – Change Request for Creation, Revision or Retire of Document.**

If there is a need to restrict some users from being able to initiate a Document Control Process, a System Administrator can use Manage Privileges in the Process Section to replace the SOLABS General User Role with Function Roles and/or Security Roles associated with the users who WILL have the ability to initiate a Document Control Process. That said, one of the advantages of the Document Control Process is the ability to centralize processing of documents to Document Administrators while allowing all users to request changes to documents and obtain approval from the document owners.

Document Control Process Step 1: Change Request for Creation, Revision or Retire of Document





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Step Description	Visual Guide	
3. The Author completes the following fields in the Process Task Form :		
• Concerned Company Structure: This is a list of any Organizational Security (SEC) Roles established for your company, along with an option for "All". If your company uses Organizational Roles to target specific Document Coordinators or Training Coordinators for certain areas of the company or for certain Document Types, choose the applicable Role. Otherwise choose "All".	*Concerned Company Structure: **Concerned Company Structure: **T	
Type of Change: Choose NEW for new documents that will be imported from outside SOLABS QM. Choose NEW (from Document already created in SOLABS QM) if you have already initiated the Authoring process in SOLABS QM. Choose REVISION for revisions to existing SOLABS QM documents. Choose RETIRE to request retirement of a document.	* Type of Change: NEW NEW (from Document already created in SOLABS QM) REVISION RETIRE	
Document Type: Choose the applicable Document Type from the drop-down list of Document Types created for your company. This will ensure that the document will have the correct Standard Attribute, System Attribute and Document Ownership settings.	* Document Type: * Document Type:	



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Step Description	Visual Guide
Document Name: If the Request is for a New document enter the proposed name (title) of the new document. This field can be up to 256 characters. For all other Change Types start typing the existing Document Name or Control number. Documents matching the entered text will appear for selection. Select the desired	* Document Name: Type document name here * Document Name or Control Number: Start typing name or control number in the field, matching documents will be loaded. * Document Name or Control Number:
document by clicking on the title. Verify that it is then listed below and note the color of listing text and box. maroon = requested document is now linked to this DCR Process and is at the Authoring status for further processing.	QA QADT-001 / 4.0 (4.0) / Training Program [Approved & Effective] QAC-001 / 5.0 (5.0) / Internal Audit Program [Approved & Effective] FP-001 / 2.0 (2.0) / 0.9% Sodium Chloride Injection USP [Approved & Effective] View Open
 orange = there is already a revision of this document at the Authoring status. A new request should not be started. green = there is already a revision of this document at the Review or Approval status. A new request should not be started. 	CAL-001 / 2.0 (1.2) / Calibration Checklist - Packaging Line Checkweighers [Authoring] View Open QAC-003 / 2.0 (1.2) / Supplier Management [Pending Review] View Open
Cosmetic Change: The default selection is No. Check with your Document Coordinator regarding business practices for this section.	Cosmetic Change: No Yes



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Step Description Visual Guide Suggested Document Workflow: **Suggested Document Workflow:** This is a drop-down list of available **Document Workflow Templates** created at your company. If you know the one that is applicable for your request, select it from the list. You can use the "Preview" option if you're not sure and want to view it. Otherwise, it can be left blank for the Document Coordinator to choose. **Draft Location:** Draft Location: N/A If you have already linked a document Upload Document \circ from within SOLABS QM10, leave this External Link as N/A. Draft Location: If you are importing a new document O N/A that was created outside SOLABS Draft Location: Upload Document QM10, choose **Upload Document** to O N/A bring up a **Choose File** button. External Link Upload Document External Link No file selected Choose File A choice of External Link brings up a Information for External Link: text box for you to provide information regarding an external link to the document. **Description of Change:** Description of Change: Describe WHAT is being changed, in sufficient detail for an objective person to understand the changes being proposed. Purpose of Change: **Purpose of Change:** Describe WHY this change is required, in sufficient detail for an objective [Quick Text] person to understand why these changes are being proposed. If the request is to Retire a document, clearly explain why this is needed.



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Step [Description	Visual Guide
•	Add Request button: Click the Add Request button to add additional document(s) to the same Document Change Request.	Add Request
	This brings up another set of fields for requesting another new/revised/retired document. The Description and Reason for Change fields will be pre-populated with the values from the initial Request but can be edited as needed.	
•	Priority: Choose a priority for document processing, adhering to any applicable business practices for your company.	Priority: High Normal Low
•	Target Effective Date: Choose a Target Effective Date for the new/revised/retired document(s). The Target Effective Date should be in line with the priority given above.	* Target Effective Date:
•	Owner-Manager Assignment: For Document Types that require Owner-Manager Approval, this drop- down list will be enabled and will be populated with a list of users who are assigned the Process Role PR_DOC_Business Owner. Contact your System Administrator if the Owner-Manager for your document is not listed. For Document Types that do not require Owner-Manager Approval, this field will be grayed out.	* Owner-Manager Assignment: * Owner-Manager Assignment:



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Step Description Visual Guide Related Processes: Related Processes This section allows initiation a Related * Available Processes: Process. Selecting this option will bring up a list of other SOLABS QM APPs +ADD deployed at your company. You can choose one and link it as a Dependent Related Processes Process (to be completed before this * Available Processes: Document Control Process can be completed) or a Related Process. Change Control * Initiator: Audit You can choose who to assign it to • CAPA from the Initiator drop-down list, Process Relation: which includes all SOLABS QM10 Dependent Process Standard users. Related Process Submit and Confirm. Submit Click the **Submit** button when all of the above fields are complete. * Password: Enter your **Password** and then click the **Confirm** button. Clicking **Confirm** sends the Process to the Owner-Electronic signature is the legally binding equivalent to a handwritten signature. Manager for documents requiring approval or to the Document Coordinator for those that don't. Back to Edit Cancel Confirm The **Related Items** section will list the linked document(s), which is/are now Related Items at the Authoring stage in the section titled Linked as a Reason for Change Linked as a Reason for Change in Following Documents in the Following Documents. If you Name: Supplier Management No.: QAC-003 Due: <empty> Status: Authoring ▲ Edit | View use the right-hand Link Documents menu option to link other related/reference documentation, those will be listed in a separate section titled Related Documents. If you linked another process using the **Link Process** menu option or initiated another process using **Related** Processes, those will be listed in a separate section titled Related Processes.